

Date: Thursday, 27/11/2008 2:19:29 PM
User: Julie Dawson

Process Sheet

SPUR

Customer : CU-DAR001 Dart Helicopters Services

Job Number : 43793

Estimate Number : 10101

P.O. Number :

This Issue : 27/11/2008 S.O. No. :

Prsht Rev. : NC

First Issue : 1/1 Type : PURCHASED PARTS

Previous Run : 43235

Written By :

Checked & Approved By :

Comment :

Est J 04.09.15 Added Steps 5-7

Est K 05.12.15 chg black sikaflex for white EC

Est L 08.11.06 new drawing

Drawing Name : 6" MIRROR

Part Number : D2011101

Drawing Number : D2011 REV G

Project Number : N/A

Drawing Revision : G

Material :

Due Date : 05/12/2008

Qty: 205 Um: Each

Additional Product

Job Number:

Seq. #:

Machine Or Operation:

Description:

1.0 PG

PURCHASING

Comment: PACKAGING RESOURCE #1

Issue P/O: 7705

Mirror P/N: CHM10601

Possible supplier: Auto Parts Extra

Material release note required

2.0 CHM10601

Mirror 6"

Comment: Qty.: 1.0000 Each(s)/Unit Total: 50.0000 Each(s)
Mirror 6"

3.0 QC6

DIMENSIONAL CHECK

Comment: DIMENSIONAL CHECK

4.0 D2829

Threaded Stud

Comment: Qty.: 1.0000 Each(s)/Unit Total: 50.0000 Each(s)
Threaded Stud

5.0 D30141

Lock nut

Comment: Qty.: 1.0000 Each(s)/Unit Total: 50.0000 Each(s)
Locknut

Pick:

Qty Part Number Description Batch

1 D3014-1 Lock nut B25021

day, 27/11/2008 2:19:29 PM

Joe Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 6" MIRROR

Job Number: 43793

Part Number: D2011101

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

AN960JD416L

Washer



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Washer

Pick:

Qty Part Number Description Batch

1 AN960JD416L Washer

M110002

SMALL & MEDIUM FAB RESOURCE 1

7.0

SMALL FAB 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Discard Hardware & Install new hardware loosely

2- Crimp stud as per Dwg D2011

8.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

4- Test assembly to 50lbs pull test after 24 hours

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion





**AUTO PARTS • PIÈCES D'AUTO
TRUCK PARTS • PIÈCES DE CAMION
ENGINE-MARINE • MOTEUR-MARINE
PERFORMANCE PARTS • PIÈCES DE PERFORMANCE
TIRES • PNEUS**



Past due accounts bear 2% interest per month (24% per annum). If this account is placed with a 3rd party collection, an administrative cost of 25% will be added. All exchanges and refund claims must be accompanied by this invoice. Electrical parts not returnable. All parts returned are subject to 25% handling charge. All merchandise sold on this invoice remains the vendor's property until this invoice is paid in full.
TERMS: Payment due on 10th day of the following month.

Aucun remboursement sans cette facture. Net 30 jours, 2% de frais d'intérêt par mois (24% par année) sur compte en souffrance. 20% de frais de manutention sur toute marchandise retournée. Clause pénale une indemnité de 25% sera chargée sur compte sujet à des procédures légales. Les marchandises mentionnées sur cette facture demeurent la propriété du vendeur tant qu'elles ne seront pas entièrement payées. Pièces électriques non-retournable.
TERMES: Compte payable le 10 du mois suivant.

SIGNATURE

GST / TPS
10035 3366 RT0001

1000 RUE LANDSDOWNE
TEL: (613)632-1191

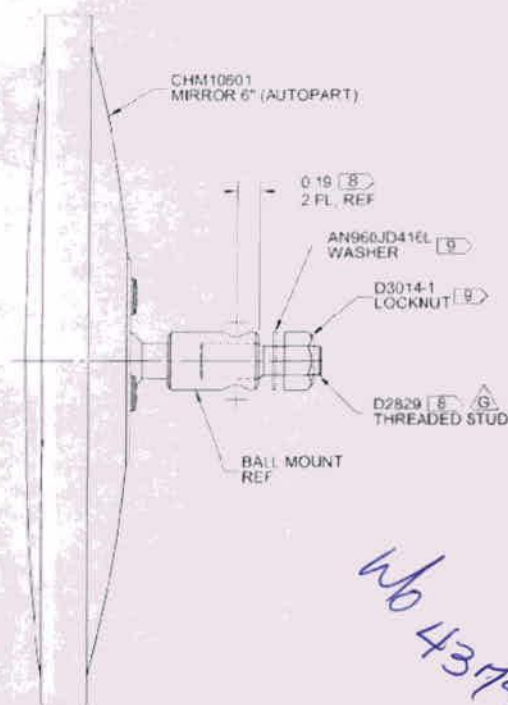
HAWKESBURY, ON K6A 1H7
FAX: (613)632-2350

TVQ
1016330716 TQ0001

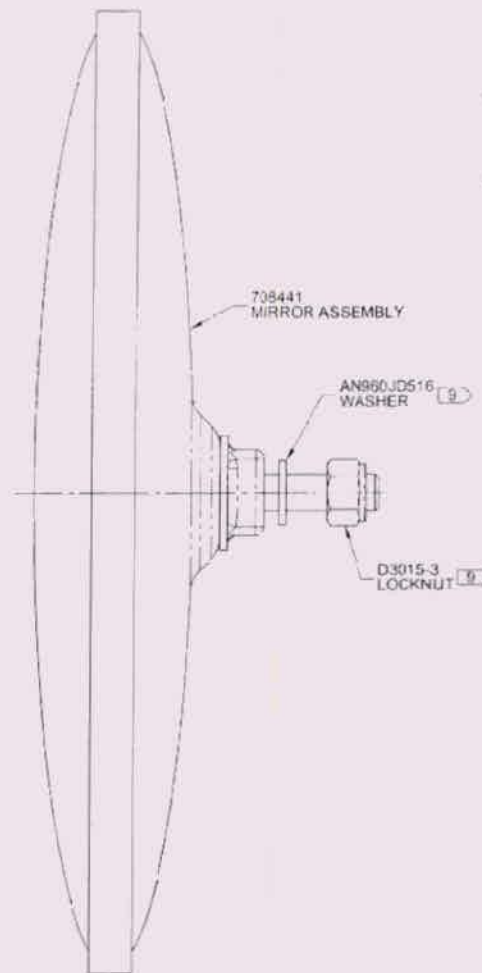
A TOUS NOS CLIENTS, NOUS VOUS SOUHAITONS UN JOYEUX NOEL ET UNE MERVEILLEUSE ANNEE
TO ALL OUR CUSTOMERS, WE WISH YOU A MERRY CHRISTMAS AND A WONDERFUL YEAR

113336 (613)632-5200		113336		DATE: 12/16/08					
S V DART AEROSPACE LTD.		*** SAME ***		07:42					
O L N 1270 ABERDEEN STREET				111 MLP					
D D U				00007705					
T O A HAWKESBURY ON K6A 1K7		EXPEDIER TO A							
ORD / COM	SHIP / EXP	CODE	PART No / PIÈCES	DESCRIPTION	LIST EACH / CHACUN	COST / COÛTANT	EXTENSION		
5	5	TWD	CHM10601	6 CONV. MIRROR, S/ via twd = 64725 commande completer	19.23	18.95	94.75		
	5	***	SHIP VIA	PIECES/CORE TOT REGULAR	0.00		0.00		
INVOICE No / FACTURE		TYPE / SORTE		TOTAL	DISC / ESC	FRT / TRANS	GST / TPS	PST / TVQ	AMT to PAY / À PAYER
11917135		INVOICE		94.75	0.00	0.00	4.74	0.00	99.49

REFERENCE ONLY



D2011-101 MIRROR ASSEMBLY 6"



D2011-103 MIRROR ASSEMBLY 8"

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: D2011-101 = 0.6 lbs APPROX.; D2011-103 = 1.0 lbs APPROX.
- 8) D2829 INSTALLATION PROCEDURE:
 - APPLY LOCKTITE 262 TO 0.5/16 END OF D2829
 - THREAD BY HAND INTO BALL MOUNT UNTIL ENTIRE 0.5/16 END OF D2829 IS WITHIN BALL MOUNT
 - CRIMP BALL MOUNT ON TWO OPPOSING SIDES, 0.19 FROM END AS ILLUSTRATED USING TOOL DT8317
 - CRIMP TO DEPTH OF 0.040:0.010 USING RD 125
- 9) INSTALL LOOSE

ITEM	QTY -101	QTY -103	P/N	DESCRIPTION
1	X		D2011-101	MIRROR ASSEMBLY 6"
2		X	D2011-103	MIRROR ASSEMBLY 8"
3	1		D2829	THREADED STUD
4	1		D3014-1	LOCKNUT
5	1		D3015-3	LOCKNUT
6	1		CHM10501	MIRROR 6" (AUTOPART)
7	1		708441	MIRROR 8" (VELVAC)
8	1		AN960JD416L	WASHER
9	1		AN960JD516	WASHER

RELEASED
08-10-06

G	REDDRAWN IN SOLIDWORKS TO CURRENT STANDARD AND TRANSFERRED TO "B" SIZE FORMAT. MIRROR 6" (AUTOPART) AND CHM10501 WERE MIRROR 6" (GROTE) AND P/N 28043 (ZN D3-1). ADDED D2829 (ZN D3-1 AND ZN D3-1) REMOVED DING LING NOTE. VIEW A-A AND SIKAFLEX APPLICATION NOTE. REASON GROTE PRODUCT IS DISCONTINUED.	MB	08-10-06
F	ADD HOLES FOR SEALANT ON -101	CP	04-09-10
E	NEW 8" MIRROR	CP	01-05-08
D	NEW 6" MIRROR. ADD NUT. REMOVED STUD	CP	01-04-73
C	REPLACE DOMINION AUTO MIRRORS WITH PHELIPS. ADDED STUDS. REDRAWN	RF	99-06-01
B	SIKAFLEX 221 ADDED	JB	98-04-09
A	DWG NO. WAS D5P1011. ADDED -103	JB	90-06-15
-	NEW ISSUE	JB	90-03-21
REV.	DESCRIPTION	BY	DATE
DESIGN	JB		
DRAWN			
CHECKED			
MFG APPR			
APPROVED			
DE APPR			
DATE	08.10.06		

DART AEROSPACE LTD
HAWKSPURRY, ONTARIO, CANADA

DRAWING NO.
D2011
SHEET 1 OF 1
TITLE
MIRROR ASSEMBLY
SCALE
NTS

COPYRIGHT © 1992 BY DART AEROSPACE LTD
ALL RIGHTS RESERVED. NO PART OF THIS PUBLICATION MAY BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT PERMISSION IN WRITING FROM DART AEROSPACE LTD.

